

Work Order ID 56654

March 3, 2010 1:15:43 PM



Page 1

Item ID: D206-728-413

Accept



Setup Start



Revision ID:

Item Name: Skidtube Protector

Stop



Start Date: 03/03/2010 Start Qty: 7.00



Cust Item ID:

Required Date: 08/03/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: *[Signature]*

Date: 10-3-03

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D407-728

Rev A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-728-413CHG001

[Signature]
8/10/04/12

[Signature] BG 10/04/12

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

[Signature] 8/10/04/12 (2)

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

[Signature] 8/10/04/12

[Signature]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D206-728-413

Accept



Setup Start



Revision ID:

Item Name: Skidtube Protector

Stop



Start Date: 03/03/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 08/03/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D206-728-413
Location: _____ □ PPP Rev: 10/04/12

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/04/12 (2)

10/04/12 JF
UMF

10-4-12

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

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Work Order ID: 56654

Parent Item: D206-728-413

Parent Item Name: Skidtube Protector

Comments: Rev IPP: A 05.10.19 New issue KJ/EC

Start Date: 03/03/2010

Required Date: 08/03/2010

Start Qty: 1.00 2

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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MS27039-1-08 387 Purchased

No

110

Each

2,163.000

38.0000

76

-

[Signature]



Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2163

110467

3

110552

160

110835

2000

7110835

AN960JD10L 38

Purchased

No

120

Each

3,183.000

38.0000

76

[Signature]



Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3183

101291

16

105793

49

110985

3118

7110985

D3340-15

Manufactured

No

120

Each

17.0000

1.0000

2

[Signature]



Center Skidtube Protector

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

17

25194

17

25194

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item Name: Skidtube Protector

Comments: Rev IPP: A 05.10.19 New issue KJ/EC

Start Date: 03/03/2010

Required Date: 08/03/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3340-17 Aft Skidtube Protector		Manufactured	No			120	Each	5.0000	1.0000			

Warehouse
Location

Main Warehouse

ST

25195

Loc Qty

5

5

Loc Code

25195

D3340-19
Center Skidtube Protector

Manufactured No

120

Each

4.0000

1.0000

25196

Warehouse

Location

Main Warehouse

ST

25196

Loc Qty

4

4

Loc Code

25196

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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REFERENCE ONLY

IIN-D407-728

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206 L/ L1/ L3 /L4 SERIES & 407 HIGH/LOW GEAR SERIES and 206 L/ L1 /L3/ L4 & 407 FLOAT GEAR SERIES

Qty -311	Qty -411	Qty -313	Qty -413	Qty -315	Qty -415	Part Number	Description
							206 L/L1/L3/L4 LOW GEAR & 407 HIGH/LOW GEAR
X						D407-728-311	REPLACEMENT WEARPAD KIT
	X					D407-728-411	SKIDTUBE PROTECTOR KIT
							206 L/L1/L3/L4 HIGH GEAR
		X				D206-728-313	REPLACEMENT WEARPAD KIT
			X			D206-728-413	SKIDTUBE PROTECTOR KIT
							206 L/L1/L3/L4 & 407 FLOAT GEAR
				X		D407-728-315	REPLACEMENT WEARPAD KIT
					X	D407-728-415	SKIDTUBE PROTECTOR KIT
5		6		7	1	D3339-3	CENTER WEARPAD
1						D3339-5	FORWARD WEARPAD
		1		1		D3339-7	LONG FORWARD WEARPAD
1				1	1	D3339-9	AFT WEARPAD
	1					D3340-7	FORWARD SKIDTUBE PROTECTOR
	1					D3340-13	AFT SKIDTUBE PROTECTOR
			1		1	D3340-15	CENTER SKIDTUBE PROTECTOR
			1			D3340-17	AFT SKIDTUBE PROTECTOR
			1			D3340-19	CENTER SKIDTUBE PROTECTOR
					1	D3340-21	AFT SKIDTUBE PROTECTOR
					1	D3340-25	FORWARD SKIDTUBE PROTECTOR
28	28	38	38	46	46	MS27039-1-08	SCREW
28	28	38	38	46	46	AN960JD10L	WASHER
				8	8	NAS1330C3K116	BLIND INSERT

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Revision: A
Date: 05.08.03

Dart Aerospace Ltd

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